Work Orden December - 06-1				*773	356*		•	₩.		Page 1
Item ID: ' Revision ID: Item Name:	D350-591-312 Heli-Access-Step			Accept	*N900	0401	NN*	Setup Star	1 10	S1* S2*
	06/12/2011	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item I Customer:	D:			"IN	5 /"
Approvals:	Process Plan: QC:	M.L.J	Date: \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Tooling: SPC (Y/N):		ate:	· · ·	Run Star Stop	"	R1* R2*
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	• Tool ID	Tool # Pla	· •	t Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revisi	ion Nbr						· · · · ·		
D3272	Rev B			_					•	
*100 *100* DC Document Control	·	DOCUMENT CONTRO Memo Photocopy	bluefile and type labels as p	0.00 V S	SHG001		_\	19	_ 01	is (12
~			orderine and type facers as p	01111 0330-371-312	,	•				
*110 *110*	1.	arge Fab		0.00	4	11.12.2) D 10	δ		
Large Fab Large Fab		Memo 1-Bevel end	for welding FWD ONLY	0.00	, ,	11 10 00				
		D3272	port using Jig DT8719, weld ninum Rod_ <u>i/45/4</u> I Plate flush	l Fwd End Plate as per C	9SI 004 & Dwg					

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W/O:			V	VORK ORDER CHANGI	ES				4
DATE	STEP	PROC	EDURE C	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	Fault Ca	tegory:	NCR: Yes	No DO	A:	Date:	
ing and the second of the sec	R	esolution:	Disposit	ion:	QA: N/C	closed: _		Date: _	·
NCR:	-	W	ORK OR	DER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	on B Sign Date	& Sec	ication tion C	Approval Chief Eng	Approval QC Inspector
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Work Orde				*77356	วิ*		. ***			Page 2
Revision ID: Item Name:	D350-591-3 Heli-Access-S 06/12/2011 30/01/2012		*10* *10*	•	V900(Cust Item IE Customer:		100)* s	etup Star	*NS2*
Approvals:	Process Pla	n:	Date:	Tooling:	Dat	te:	- 	R	un Star	"INK I"
	QC:		Date:	SPC (Y/N):	Dat	te:	-		Stop	*NR2*
Sequence ID/ Work Center II 120 *170* QC Quality Control 130 *170* QC Quality Control		Operation Description QC9- Inspect visual per Q Memo QC5- Inspect part comple		Set Up/ Run Hours 0.00 0.00	Tool ID	Tool#	Plan Code	Accept Qty /D RM	Reject Qty	Reject Insp. Number Stamp BEII-12-20
140 *140* HandFinish Hand Finishing		Chemical Conversion Coa	t per QS1005 4.1	0.00			(10	er/m	N JN-12-20

W/O:			V	ORK ORDER	CHANGES					
DATE	STEP	PRO	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Part No	•	PAR #:	Fault Ca	tegory:	N	CR: Yes	No DQA		_ Date: _	
	R	esolution:	Disposit	ion:	G	A: N/C CI	osed:		Date: _	
NCR:			WORK OR	DER NON-CO	NFORMANO	CE (NCR	1)			
DATE STEP		Description of NC		Corrective Act			Verifica	ition	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action De	escription Eng	Sign & Date	Section		Chief Eng	QC Inspector
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Work Ord December-06-1				*77?	356*							Page
Item ID:` Revision ID:	D350-591-31	12	•	Accept	*N900	040	10	N *	Setup		1 🚺	S1*
Item Name: Start Date: Required Date Reference:	Heli-Access-S 06/12/2011 : 30/01/2012	start Qty: 10.00 Req'd Qty: 10.00	*10' *10'		Cust Item I Customer:	ID:				Stop	i N	S2*
Approvals:		n:	Date:			ate:			Run	Start Stop	17	R1* R2*
Sequence ID/ Work Center I 150 *150* QC Quality Control	D	Operation Description QC3- Inspect Part Finish Memo		Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accep Qty	Qty	Y	Reject Number	Insp. Stamp
*180 * *180* Large Fab Large Fab			eg Assembly as per Dw ivet out until welding is		A211.1	2.27	<u>.</u>	_/0		Þ		

3-Bevel Aft end for welding

6-Grind End Plate flush

7-Install last rivet as per Dwg.

4-Inspect for foreign object as per QSI 024

5-Weld Aft End Plate as per QSI 004 & Dwg D3272 A/RAluminum Rod_i|45|4

Page 3

NR1

NR2

W/O:			W	ORK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	<u></u>	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA:	Date:	
Reso		esolution:						,
NCR:		V	VORK ORD	ER NON-CONFORM	ANCE (NC	R)		
DATE	STEP	Description of NC			ion B	Verification	n Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	Section C	Chief Eng	QC Inspector
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Work Orde				*77:	356*	_						Page 4
Revision ID:	D350-591-31 Heli-Access-St		,	Accept	*N900	040	100)* 5	Setup	Start Stop	*N: *N:	S1* S2*
Start Date: Required Date: Reference:	06/12/2011 30/01/2012	Start Qty: 10.00 Req'd Qty: 10.00	*10* *10*		Cust Item I Customer:	D:			`			
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		ate:		F	Run	Start Stop	*NI *NI	R1* R2*
Sequence ID/ Work Center II 190 *190* QC Quality Control)	Operation Description QC10- Inspect visual per Memo	QS1004- ground welds	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
200 *200* QC Quality Control		QC5- Inspect part comple Memo	teness to step on W/O	0.00	~ uli2/26			410 PH				
210 *210* HandFinish Hand Finishing		Chemical Conversion Coa	at per QS1005 4.1	0.00				<i>ω</i> χ	M	1-1	M/	12/28

RH

W/O:			V	VORK ORDER CHANG	ES					
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NCR:		V	VORK OR	DER NON-CONFORMA	NCE	(NCR))			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description		Sign &	- Verific Secti		Approval Chief Eng	Approval QC Inspector
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Work Orde				*77?	356*				Page 5
Item ID: Revision ID: Item Name:	D350-591-3 Heli-Access-S		10016	Accept	*N900040	0100 *	Setup	Start Stop	*NS1* *NS2*
Start Date: Required Date: Reference:	06/12/2011	Start Qty: 10.00 Req'd Qty: 10.00	*1(*1(Cust Item ID: Customer:				
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N):	Date:	-	Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II 220 *220* Powdercoat Powder Coating	£17	Operation Description White Gloss(Ref:4.3.5.1) Memo START TIM OVEN TEM FINISH TIM	E: 2-30	Set Up/ Run Hours n 0.00 0.00	Tool ID Tool	# Plan Ac Code Qt		·	Reject Insp. Number Stamp
*230 *230* HandFinish Hand Finishing		Wing Walk as per dwg Q Memo	S1005 4.4 Batch <u>//</u>	9094.0.00 0.00		<i>JC</i>) H	/ 16	7-01-3.
240 * 24 0* QC Quality Control		QC3- Inspect Part Finish Memo		0.00		(<u>)</u> counted a	RHL ¢	() -d	M izloclo

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W/O:	<u> </u>		WO	RK ORDER CHANGE	.S		1		· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Erig / Prod Mgr	Approv QC Inspect
Part No	:	PAR #:	Fault Categ	gory:	NCR: Yes	No DQ	A:	Date: _	
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	T	Description of NC		Corrective Action Section	ı B	Verific	cation	Approval	Approv
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspec
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December-06-11 10:28:18 AM

Work Order ID: 77356

77356

Parent Item:

D350-591-312

D350-591-312

Parent Item Name: Heli-Access-Step, Long RH

Start Date: 06/12/2011

Required Date: 30/01/2012

Start Qty: 10.00

Required Qty: 10.00

Comments:

IPP Rev:A04.03.22New issue KJ/RF

IPP Rev:B 07-06-09 Added D3572-1 JLM

IPP Rev:C 08-04-02 ECN1163 DD verified by:EC

IPP Rev:D 08-04-08 ECN1164 DD verified by:eC fixe route seg in bom DD 10.04.28 verified by:EC

IPP Rev:D

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3272-1		Manufactured	No			110	Each	20.0000	1	10	Λ,	-	
D3272-1									**	1	11.12	. 14	
				Location		Loc		Loc Code					
				WA	<u>877358</u>		20		_	10	_		
					76038 76039		10 10		_		_		
D3067-1		Manufactured	No		, , , ,	110	Each	125.0000	1	10	_ o/		•
D3067_1 End Plate									**	M	11.12.	14	·
				Location		Loc	<u>Otv</u>	Loc Code					
				WA016			125		_		_		•
					67582		2		_		_		
					68214 75468		32				_		
					76179	- 2	90		. [10	<u> </u>		
D3219-1		Manufactured	No			 1-10	Each	106.0000	2	20	<u> </u>		
D3219-1									**	N	11:12	. 14	
				Location		Loc	<u>Qty</u>	Loc Code					
				WA016			106				_		
					73410 76226		34 72						

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DATE	STEP	PRO	CEDURE CH	ANGE	Ву	,	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	:	PAR #:	Fault Cate	egory:	NCR: Y	es N	o DQA:	Date: _		
	R	esolution:	Disposition	on:	_ QA: N/0	Clos	sed:	Date: _	·	
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DATE	STEP	Description of NC		Corrective Action Section		0	Verification	1 Approval		
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December-06-11 10:28:18 AM								
Work Order ID: 77356		*7	7356*					
Parent Item: D350-591-312		*[350-591-31	12*				
Parent Item Name: Heli-Access-Ste	p, Long RH		, , , , , , , , , , , , , , , , , , ,	. /			art Date: 06/12/20 tart Qty: 10.00	Required Date: 30/01/2012 Required Qty: 10.00
D3066-1 *D3066-1*/ Spacer	Manufactured	No		180	Each	148.0000	2 20 **	PE11-12-14
			Location	L	oc Qty	Loc Code		
			WA015	_	148			
			75076		48		16	
MS20600-AD4W4	Domekanad	No	76180	180	100 Each	2,362.000	16 166	
*MS20600-AD4\	Purchased N4 *	NO		190	Eacii		16 160 **	1611.12.14
			Location	L	oc Qty	Loc Code		
			ST321		2357			
			116188		59			
			117364		253			
			117601		200			
		•	117885		195			
			118840		1150			0 7
			119860	•	500		'~_//	1
			WA018		5			
			116712		5			
*D3065-041 *D3065-041 Step Leg Assembly Hi	Manufactured	No		180	Each	33.0000	**	PL 11.12.14
			Location	<u>L</u>	oc Qty	Loc Code		
			WA		33			
			66149		0			
			76193		31			

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Part No	• •	PAR #:	Fault Cate	egory:	NCR	: Yes	No DQ	A:	Date:	
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Work Order ID: 77356		*7	7356*							
Parent Item: D350-591-312			350-591-3	112*						V
Parent Item Name: Heli-Access-Step	, Long RH	1 1	.).)()).9/ 1) /		St	art Date: (06/12/2011	Required Date: 30/01/2012	
						S	tart Qty: 1	0.00	Required Qty: 10.00	
D3067-1	Manufactured	No		180	Each	125.0000	1	10	1 <i>/</i>	
D3067-1							**	M	11.12.14	
			Location	Loc	Oty	Loc Code				
			WA016		125				_	
			67582		2				- -	
			68214 75468		1 32				_	
			76179	7	90			(10)		
AN3-35A	Purchased	No		250	Each	145.0000	2	$-\frac{1}{20}$	مر	
AN3-35A							**			
0			Location	Loc	: Oty	Loc Code		ı		
			ST353		145			-	_	
			117619		3			2	_	
			119449		100			20	_	
D2225 1		NI.	119641	250	42	1.47.0000	2		_	
D3235-1	Manufactured	No		250	Each	147.0000	. 2	$\frac{20}{4}$		
D3235-1 Mounting Lug							**	<u> </u>		
10			Location	Loc	: Oty	Loc Code				
			ST481		147					
			73411 _75547		47 100			20	- /)	
A D3278-041	Manufactured	No	73347	250	Each	62.0000	1	10 /		
//	Manufactured	110		250	Lucii	02.0000	**	10 /	$(\mathcal{L}_{\mathcal{L}})$	
D3278-041							~ ~	1MI	100	
Support Assembly			Location	Loc	: Qty	Loc Code				
			ST481		62					
			76169		35			10	u-	
			76170		27			_		

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DATE	OTED	Description of NC		Corrective Action Secti			Verific	ation	Approval	Approval
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Work Order ID: 77356 Parent Item: D350-591-312 Parent Item Name: Heli-Access-S	Step, Long RH	*773 *D35	56* 50-591-3	312*			art Date: 06/12/2011 tart Qty: 10.00	Required Date: 30/01/2012 Required Qty: 10.00
AN960JD416 NAS1149E *AN960.ID416* Washer	Purchased	No		250	Each	0.0000	•	M119075
	200563J Purchased	No		250	Each	0.0000	4 40 **	M1190735 M1182065
AN5-36A	Purchased	No		250	Each	144.0000	2 20 **	
70 Bolt			118451 119449 119641	<u>Lo</u>	144 19 50 75	Loc Code	18 2	
D2618 *D2618* Bushing	Manufactured	No		250	Each	152.0000	** 20	0
A C			cation 019 74458 76130	<u>Lo</u>	152 52 100	Loc Code	70	
*D2230-3 *D2230-3*	Manufactured	No		250	Each	99.0000	** BZ	6642 12/1/4Sf
70			cation 480 53881 70973 74440 75546	<u>Lo</u>	99 4 1 10 84	Loc Code		- (16 ₂)

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Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A:	Date: _	4) 17-90 (MA) 2- 111
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NCR:			WORK ORE	DER NON-CONFORMA	NCE (NC	R)			
DATE	CTED	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval
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Work Order ID: 77356 Parent Item: D350-591-312 Parent Item Name: Heli-Access-Step,	Long RH	*77350 *D350		312*		Start Date: Start Qty:	/)	Required Date: 30/01/201 Required Qty: 10.00	12
D2856-400 *D2856-400* Abraison Strip	Manufactured	No		250	f	252.2445 1.2 **	52		
パし (メし cut (2) D2856-400-720 as per dwg		<u>Locati</u> ST409		Loc Oty 252.244 0.669 0.314 37.8 213	45 96 49 86	<u>Loc Code</u>	/2_	· · ·	
MS21042L3 *MS21042I 3*	Purchased	No		250	Each	7,467.000 2 **	20		
		Locati ST300 ST516 ST518	117441 117885 118451 118927 119017	1 3	87 16 35 5 31 94 94	<u>Loc Code</u>	20		(
*AN4-13A *AN4-13A*	Purchased	No	119073		Each	981.0000 8 **	80 20	White sta	
O Boil		<u>Locati</u> ST357		36 50	- 81 17 54	Loc Code	80	- - -	

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Work Order ID: 77356		*773!	 56*				<u></u>			
Parent Item: D350-591-312			0-591-3	040*						
Parent Item Name: Heli-Access-S	step, Long RH	1 7.55	0-391-3	71/		Star	rt Date: 06/11	2/2011	Required Date: 30/0	1/2012
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MS21042L5	Purchased	No		250	Each	2,192.000	2		required Qiji 10.0	v
MS210421 5	Turchascu	110		230	Each		**			
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•		ST3	00		692					
			116105		5					
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			117611		52			20		
			118179 118 910		496 96					
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MS21042L4	Purchased	No		250	Each	10,136.00	8	80		
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↑ AN960JD10 <u>NAS1149D</u>	0363J Purchased	No	119075	250	5000 Each	0.0000	4	40		
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	Section C	Chief Eng	QC Inspector
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DESIG	P	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD		
CHEC	SED	APPROVED	DRAWING NO.		REV. B
\	E	世	D3272	SHEET	1 OF 3
DATE			TITLE	9	SCALE
07.0	5.18		STEP ASSEMBLY, HI LONG		NTS
Α		04.03.01	NEW ISSUE		
В		07.05.18	D3272-1 WAS D2622-120		

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QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3272-041	STEP ASSEMBLY, HIGH LONG (LH)
	Х	D3272-042	STEP ASSEMBLY, HIGH LONG (RH)
1	1	D3065-041	LEG ASSEMBLY
2	2	D3066-1	SPACER
2	2	D3067-1	END PLATE
2	2	D3219-1	SUPPORT
. 1	1	D3272-1	STEP
16	16	MS20600AD4W4	RIVET

GENERAL NOTES:

- 1) D3272-041 SHOWN. FOR D3272-042, INSTALL D3219-1 SUPPORT OPPOSITE SIDE
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005.4.1 POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX.

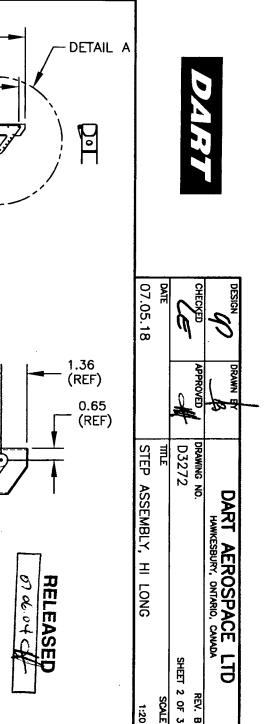
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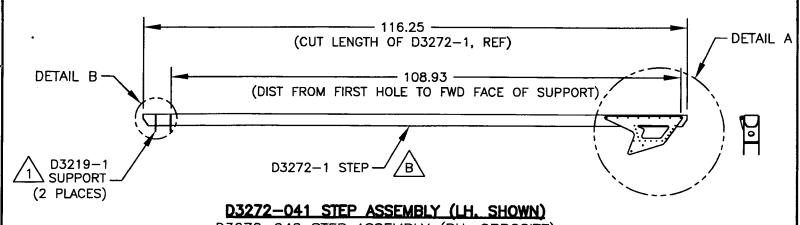
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W/O:	•		WC	ORK ORDER CHANG	ES				
DATE STEP PF			OCEDURE CHA	EDURE CHANGE By			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	R		Disposition: QA: N/C Closed: D					Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NC	₹)			
DATE	STEP	Description of NC Corrective Action			Section B Ver			Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date		n C	Chief Eng	QC Inspector
	'								





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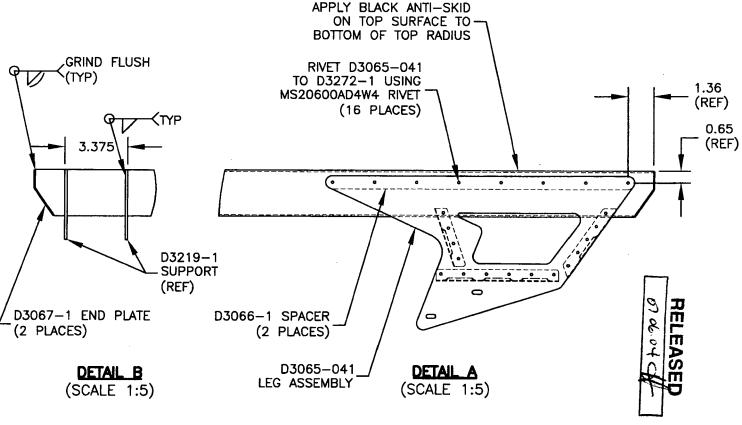
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PURPOSE

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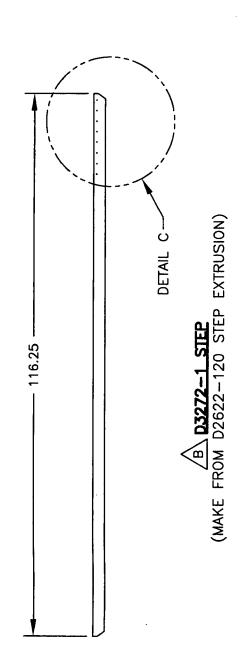
D3272-042 STEP ASSEMBLY (RH, OPPOSITE)

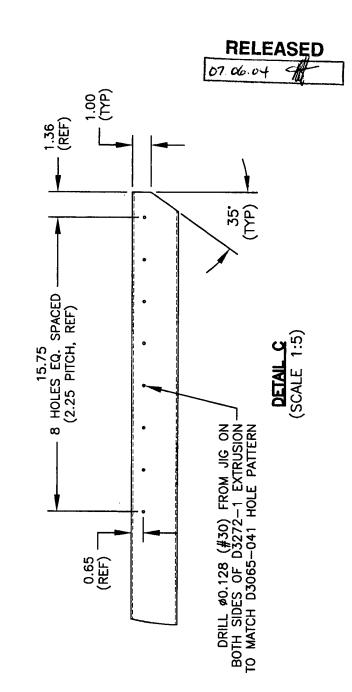


W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PR	OCEDURE CHAI	IGE		Ву	Date C	ty	Approval Chief Ertg / Prod Mgr	Approval QC Inspector
· .									<u> </u>	*
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Part No	:	PAR #:	Fault Categ	jory:	NCR	: Yes N	lo DQA: _		Date: _	
	Re	esolution:	Disposition	:	A: N/C Closed: Date:					
NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC	Description of NC Correct			Cian 0	Verificati	cation Approval	Approval	Approval
DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section (}	Chief Eng	QC inspector
							}			



DESIGN	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CAI	
CHECKED	APPROVED	DRAWING NO.	REV. B
CE		D3272	SHEET 3 OF 3
DATE	•	TITLE	SCALE
07.05.18		STEP ASSEMBLY, HI LONG	1:20





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Dart Aeros	pace Ltd
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W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No.	•	PAR #:	Foult Co.	togony	NCE	. Voc. N	lo DO	۸.	Data	<u> </u>	
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				Disposition: QA: N/C Closed: Date: VORK ORDER NON-CONFORMANCE (NCR)							
NCR:		· · · · · · · · · · · · · · · · · · ·	WORK OR	DER NON-CONFOR	WANCE	(NCH)				· ·	
DATE	STEP	Description of NC		Section B	verification			Approval	Approval		
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng				Section C Chief Eng		QC Inspector	
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DART AEROSPACE LTD.

D350-591 Page 23 of 23

Qty	Qty	Qty	Qty	Qty	Qty	Qty	- Qty	Part Number	Description
-211	-212	-213	-214	-215	-216	-311	-312		
X								D350-591-211	Heli-Access-Step™, Long Step – High Skid, LH
	Х							D350-591-212	Heli-Access-Step™, Long Step – High Skid, RH
		Х						D350-591-213	Heli-Access-Step™, Short Step – High Skid, LH
			Х					D350-591-214	Heli-Access-Step™, Short Step – High Skid, RH
				Х				D350-591-215	Heli-Access-Step™, Short Step – Low Skid, LH
					Х			D350-591-216	Heli-Access-Step™, Short Step – Low Skid, RH
						х		D350-591-311	Heli-Access-Step™, Long Step – High Skid, LH
							Х	D350-591-312	Heli-Access-Step™, Long Step - High Skid, RH
1								D3070-041	STEP ASSEMBLY (HIGH-LONG, LH)
	11							D3070-042	STEP ASSEMBLY (HIGH-LONG, RH)
		1						D3078-041	STEP ASSEMBLY (HIGH-SHORT, LH)
L			1				L	D3078-042	STEP ASSEMBLY (HIGH-SHORT, RH)
				11				D3168-041	STEP ASSEMBLY (LOW-SHORT, LH)
					11	ļ. <u></u>	<u> </u>	D3168-042	STEP ASSEMBLY (LOW-SHORT, RH)
				<u> </u>		1		D3272-041	STEP ASSEMBLY (HIGH-LONG, LH)
							1	D3272-042	STEP ASSEMBLY (HIGH-LONG, RH)
4	4							D2182B035	RUBBER CUSHION
		2	2	2	2			D2230-1	MOUNTING LUG
		2	2	2	2	4	4	D2230-3	MOUNTING LUG
8	8							D2274	RADIUS BLOCK
						2 `	2	D2618	BUSHING
4	4	4	4	4	4			D2732-030	CUSHION
2	2	1	1	1	1	2	2	D2856-400-720	ABRASION STRIP
2	2							D3064-1	CLAMP
1	1							D3079-041	SUPPORT ASSEMBLY
4	4							D3080-1	CLAMP
						2	2	D3235-1	MOUNTING LUG
						1	1	D3278-041	SUPPORT ASSEMBLY
2	2	2	2	2	2	2	2	AN3-35A	BOLT
10	10	2	2	2	2			AN4-11A	BOLT
		4	4	4	4	8	8	AN4-13A	BOLT
		L				2	2	AN5-36A	BOLT
4	4	4	4	4	4	4	4	AN960JD10	WASHER
20	20	12	12	12	12	16	16	AN960JD416	WASHER
						4	4	AN960JD516	WASHER
2	2	2	2	2	2	2	2	MS21042L3	NUT
10	10	6	6	6	6	8	8	MS21042L4	NUT
						2 :	2	MS21042L5	NUT
						1	1	*DSI 9410-011	STEP MODIFICATION KIT

*DSI 9410-011 Step Modification Kits are provided with all D350-591-311 and D350-591-312 Steps. This kit is provided as an option for the installer and is therefore **NOT REQUIRED** to complete the installation of the D350-591-311 or D350-591-312 Steps. Refer to Figure 21 for installation of the DSI 9410-011 Kit.